

**Amendments to the Specification:**

*Please amend numbered paragraph 0004, as shown below:*

Forming methodologies, such as superplastic forming, are used to make various metal parts. Parts formed in a superplastic forming press tend to stick in the die in which they are formed. Previously, these parts were manually pried out of the die or were disengaged from the die using high velocity air as described in United States Patent ~~Application~~ No. ~~09/837,597~~ 6,615,631.